

# Into the era of multi-million dollar resorts and trendy condo towers

Dear *In Business Las Vegas* readers,

If there is a lesson to be learned in the Southern Nevada real estate market, it is that change is an inevitable constant. Where at one time our landscape consisted of a few casino properties and scattered desert communities, Las Vegas has entered the age of multi-million dollar resort properties, trendy condominium towers, progressive condominium conversions and innovative mixed-use commercial developments. As more and more new residents, investors and national developers discover our growing metropolis, new problems and concerns are sure to arise.

The professionals at Jolley Urga Wirth Woodbury & Standish have dedicated themselves to staying abreast of the many changes, complex challenges and rapid advancements of the real estate industry. A well-respected name in the Las Vegas real estate and business communities for more than 30 years, the law firm of Jolley Urga Wirth Woodbury & Standish continues to rise to the needs created by Southern Nevada's unprecedented growth.

For real estate, sales and construction professionals, we understand the need for a law firm that is experienced in the intricacies of the development process, conversant with the areas of land and boundaries, and can successfully navigate changing legal needs. The professionals at Jolley Urga Wirth Woodbury & Standish take pride in their ability to tackle dilemmas and devise solutions, protect clients' interests, close the deal and turn ideas into reality.

We offer a full range of legal services to the real estate, construction and development community in the following areas of law:

- Construction
- Real Estate
- Commercial Litigation
- Bankruptcy
- Licensing
- Banking/Finance
- Land Use
- Land Title Issues
- Landlord Tenant Issues
- Boundary Disputes
- Commercial Transactions
- Business Formation
- Administrative Law
- Mechanics' Liens

In this era of change, having an experienced, knowledgeable and adaptable legal team by your side is more than just a benefit; it is a necessity to ensure the potential growth and success of your future projects and ventures.

Jolley Urga Wirth Woodbury & Standish would like to join *In Business Las Vegas* in honoring our real estate, construction and development professionals. As the grand architects of our city's future growth and development, we salute you in your endeavors.

*Sincerely,*

**Charles T. Cook, Esq.**

Jolley Urga Wirth Woodbury & Standish

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